## 1909 SAGAMORE SPIRIT.



# CASK STRENGTH

Made with just a splash of our unique spring water from Sagamore Farm, this *cask strength whiskey explodes in color and flavor*.

*A proud winner of Double Gold* from the prestigious San Francisco World Spirits Competition, Sagamore Spirit Cask Strength Straight Rye Whiskey is perfect on the rocks or in your favorite cocktail.

**56.1%** 





Smooth dark chocolate paired with intense notes of black pepper and brown sugar. A light hit of honey for balance.



Bold cinnamon with lingering aromas of clove and vanilla.



Dark golden hay.

Bottle 700ml & 750ml | Case 6x700ml, 6x750ml, 12x700ml & 12x750ml

## 1909 SAGAMORE SPIRIT.

#### OUR STORY

1,200 1,000 800

009 Cases

400 200

**RYE BY THE NUMBERS:** 

2010

2011

2012

across the internet is 99% positive\*

2013

\*Independent agency research by Renegade Communications and Sysomo

2014

Sagamore Spirit's brand sentiment with consumers

2015

POSITIVE

of positive and negative mentions only

**BULLEIT RYE** 

2016

Our spirit flows from a spring house, built in 1909, at Maryland's Sagamore Farm—naturally filtered spring water, fed from a limestone aquifer. The same water that fuels our champion thoroughbreds, also cuts the rich spice of our rye, creating a spirit as revolutionary as America's risktakers and history-makers. Our story is one of passion, of old meeting new, and crafting a timeless American Straight Rye Whiskey, strengthened by the Sagamore spring.

American Rye Whiskey is up 15.9% to 1.1M cases, \$205M Revenue

-Distilled Spirits Council Market Segmentation Database, 2018

#### WHAT IS MARYLAND-STYLE RYE WHISKEY?





#### **700ML BOTTLE & 6-PACK SHIPPER**

POSITIVE

of positive and negative mentions only

**KNOB CREEK** 



POSITIVE

of positive and negative mentions only

SAGAMORE SPIRIT



#### **750ML BOTTLE & 6-PACK SHIPPER**





#### SAGAMORESPIRIT.COM

### #SHAREYOURSPIRIT

Savour our spirit responsibly. | Sagamore Whiskey, LLC, Baltimore, MD.

POSITIVE

of positive and negative mentions only

ANGEL'S ENVY